



TOOL & MANUFACTURING

# THREE DAUGHTERS CORPORATION CAPABILITY STATEMENT



**UEI:** SECPR1NJ9M26 **CAGE:** 1SLR **DUNS:** 16 751 0833 **UNSPC:** 73181000, 73181001  
**NAICS CODES:** 332721 Precision Turned Production Mfg • 332710 Machine Shops

## ABOUT US

Three Daughters Corporation (d/b/a Rathburn Tool & Manufacturing) offers contract production of CNC precision-machined metal components to customer specifications. Our focus is high-quality components in quantities of 200–200,000 EAU. We offer secondary processing including assembly and packing and can manage outside specialty machining, heat treatment, and coating processes. We also offer wire EDM and laser etching capabilities.

## CORE COMPETENCIES

- CNC turning, milling and wire EDM
- Steel, aluminum, stainless, brass, cast iron
- Consistently hold tolerances +/- 0.001"
- Batch and high-volume production (200 – 200,000 annual component quantities)
- Swiss machining of small parts up to 38mm dia.
- Chucker lathes of parts up to 10" dia.
- Automated CNC processing: bar fed, gantry, robot/cobot, multi-spindle lathes
- Multiple turn/mill options for maximum efficiency

## DIFFERENTIATORS

- ISO 9001:2015 quality certified
- IATF 16949:2016 quality certified
- AS9100D quality compliant
- WBE certification #WBE2100634
- WOSB certification #WOSB210551
- Founded in 1983 by a Vietnam veteran
- 40 years of quality and integrity
- Decades of experience in the demanding automotive / heavy truck industry
- In-house custom automation for high-volume production

## CONTACT INFORMATION

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## POINT OF CONTACT

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## PAST PERFORMANCE

- Eaton Corporation
- Volvo Powertrain North America
- Dana Corporation
- The Timken Company
- Tippmann Arms
- Bostwick-Braun

