



TOOL & MANUFACTURING

# THREE DAUGHTERS CORPORATION CAPABILITY STATEMENT



**UEI:** SECPR1NJ9M26 **CAGE:** 1SLR

**NAICS CODES:** 332721 Precision Turned Production Mfg • 332710 Machine Shops

## ABOUT US

Three Daughters Corporation (d/b/a Rathburn Tool & Manufacturing) offers contract production of CNC precision-machined metal components to customer specifications. Our focus is high-quality components in quantities of 200–200,000 EAU. We offer secondary processing including assembly and packing and can manage outside specialty machining, heat treatment, and coating processes.

## CORE COMPETENCIES

- CNC turning and milling
- Steel, aluminum, stainless, brass, cast iron
- Consistently hold tolerances +/- 0.001”
- Batch and high-volume production (200 – 200,000 annual component quantities)
- Swiss machining of small parts up to 38mm
- Chucker lathes of parts up to 10” dia.
- Automated CNC processing: bar fed, gantry, robot/cobot, multi-spindle lathes
- Multiple turn/mill options for max. efficiency

## DIFFERENTIATORS

- ISO 9001:2015 quality certified
- IATF 16949:2016 quality certified
- AS9100D quality compliant
- Founded in 1983 by a Vietnam veteran
- 40 years of quality and integrity
- Decades of experience in the demanding automotive / heavy truck industry
- WBE/WOSB certified
- In-house custom automation for high-volume production

## CONTACT INFORMATION

THREE DAUGHTERS CORPORATION  
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## POINT OF CONTACT

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## PAST PERFORMANCE

- Eaton Corporation
- Volvo Powertrain North America
- Dana Corporation
- The Timken Company
- Tippmann Arms
- Wayne Fasteners

